

# Bubbles and Beads Cleanser- Sulfate Free

#14131-1



Carbopol® Aqua SF-3 provides suspension even in this sulfate free, low viscosity exfoliating cleanser formula. Genencare® OSMS Pro provides anti-pollution benefits, while the Merquat™ 3940 and Zemea® keep the skin feeling moisturized and supple. Nipaguard® SCE preserves the formula as a natural ECOCERT material.

Phase	INCI Name	Brand Name	Function	Percent
<b>Main</b>	Water	Water		48.50
	Acrylates Copolymer	Carbopol® Aqua SF-3	Polymer	9.00
	Disodium Laureth Sulfosuccinate (and) Sodium Cocyl Isethionate (and) Cocamidopropyl Betaine	Chemoryl™ SFB-10SSB	Surfactant	35.00
<b>B</b>	Sorbitan Caprylate (and) Propanediol (and) Benzoic Acid	Nipaguard® SCE	Preservative	1.00
	Capryloyl Caproyl Methyl Glucamide	GlucoTain® Clear	Surfactant	3.00
<b>C</b>	Water (&) Betaine (&) Proline (&) Serine (&) Inositol	Genencare® OSMS Pro	Osmolyte	1.00
	Polyquaternium-39	Merquat™ 3940	Polymer	0.30
	Propanediol	Zemea® Propanediol	Humectant	1.00
	Water (and) Sodium Hydroxide	NaOH 25% Solution	Neutralizer	1.00
	Stearyl Stearate (&) Euphorbia Cerifera (Candelilla) Wax (&) Jojoba Esters (&) Red 30 (&) Talc (&) Ferric Ferrocyanide	Ecobeads Desert Rose	Exfoliant	0.20
				<b>100.00%</b>

## Mixing Instructions

Sprinkle the Carbopol Aqua SF-3 over the water and let it hydrate. Once hydrated, stir until homogenous. Add the Chemoryl SFB-10SSB and stir until homogenous.

In a separate container, combine the Nipaguard SCE and the GlucoTain and stir until homogenous. Add to the main phase. Add the Genencare, Merquat, and Zemea one at a time, stirring until homogenous between each addition.

Check pH and QS to desired range with the sodium hydroxide solution.

Add the Ecobeads and stir until homogenous.

pH: 6.05

Viscosity: 1280cps (LV 63 @ 30rpm)

