

Bright Eyes

Eye Serum

#14234-2



This light quick-breaking eye serum uses the Pemulen™ TR-2 polymeric emulsifier to achieve these traits and allows for a cold processable batch procedure. The emollient package is kept light using the Floraesters® 15 and Fancor® Abyssinian Oil for a more exotic botanical ingredient listing and marketing story. Preservation provided by the broad spectrum TroyCare™ PE73.

Phase	INCI Name	Brand Name	Function	Percent
Main	Water	Water		91.10
	Glycerin	Glycerin 99.7% USP Kosher	Humectant	2.00
B	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	Pemulen™ TR-2	Emulsifier	0.20
	Jojoba Esters, Tocopherol	Floraesters® 15	Emollient	3.00
	Crambe Abyssinica Seed Oil	Fancor® Abyssinian Oil	Emollient	3.00
C	Water (and) Sodium Hydroxide	NaOH 25% Solution	Neutralizer	QS
	Phenoxyethanol (and) Ethylhexylglycerin	TroyCare™ PE73	Emulsifier	0.20
				100.00%

Mixing Instructions

Combine Phase A in the main and mix until uniform.

In a separate beaker, combine Phase B and mix until uniform (Pemulen™ TR-2 will be dispersed but not solubilized).

Once both phases are uniform, add Phase B to the Main and mix combined for ~ 10 minutes until homogenous.

Add the remaining Phase C ingredients one at a time, mixing until uniform before proceeding to the next.

pH: 6.17

Viscosity: 2,000cps 64/30 (LV)

Appearance: White Serum

