

Best Face Forward

Cranberry Exfoliating Facial Scrub

#14138-1



The Bentone Hydroclay 2000 and Emulsun combine to provide a naturally derived base for this rich, exfoliating cream scrub. The Elfamoist AC allows for a long term moisturization story to be told while the Zemea and other humectants leave the skin feeling instantly hydrated. The oil phase of this cream features natural and exotic materials such as Moringa butter, Meadowfoam seed, and Castor oil to differentiate the finished product. The Actiscrub Cranberry seed provides exfoliation and a pleasant visual in the finished packaging.

Phase	INCI	Trade Name	Function	Percent
A	Water			73.65
	Propanediol	Zemea® Propanediol	Humectant	4.00
	Hectorite	Bentone Hydroclay™ 2000	Rheology Modifier	2.50
	Glycerin	Glycerin 99.7% USP Kosher	Humectant	2.00
B	Ricinus Communis (Castor) Seed Oil	Crystal Crown® Castor Oil	Emollient	5.00
	Hydrogenated Sunflower Seed Oil Polyglyceryl-3 Esters (and) Hydrogenated Sunflower Seed Oil Glyceryl Esters (and) Cetearyl Alcohol (and) Sodium Stearoyl Lactylate	Emulsun®	Emulsifier	3.50
	Isostearyl Hydroxystearate	Schercemol™ SHS	Emollient	2.00
	Limnanthes Alba (Meadowfoam) Seed Oil	Fancor® Meadowfoam Seed Oil	Emollient	1.00
	Moringa Oil/Hydrogenated Moringa Oil Esters (and) Tocopherol	Floralipids® Moringa Butter	Emollient	1.00
	Cetearyl Alcohol	Cetearyl Alcohol Pastilles NF Vegarol 1618 50:50	Viscosifier	0.35
C	Acetamidoethoxyethanol	ElfaMoist™ AC	Moisturizer	2.00
	Vaccinium Macrocarpon (Cranberry) Seed	Actiscrub™ Cranberry Seed	Exfoliant	2.00
	Sorbitan Caprylate (and) Propanediol (and) Benzoic Acid	Nipaguard® SCE	Preservative	1.00
				100%

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Mixing Instructions

Combine the Water, Zemea and Glycerin in the main (Phase A) and mix until uniform. Add the Hydroclay 2000 under mixing and begin to heat the mixture. Heat until approximately 75°C while continuing to mix.

In a separate container, combine the Phase B ingredients and heat while mixing until to approximately 75° C.

When both Phases A and B are at temp and uniform combine by adding phase B to Phase A. Mix at temp for 10mins, then remove heat source.

Once mixture cools to approximately 40°C, add the Phase C ingredients one at a time, mixing until homogenous between each addition. Continue to mix until it reaches room temperature.

pH: 6.23

Viscosity: 84,000cps (LV64 @ 3rpm)

